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(54) **METHOD FOR HIGH DEFINITION DIP TRANSFER PRINTING AND ARTICLE MADE ACCORDING TO METHOD**

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(57) **ABSTRACT**

Method for high definition printing to be dip transferred to a three-dimensional article comprises four color process printing a digital image from a digital image file onto a water soluble polymer film with solvent based ink to form a printed water soluble film and dip transfer printing the solvent based ink image through transcription on the surface of the article. The method is suitable for printing three-dimensional articles of a variety of shapes with high definition, photographic-quality images. The method is particularly suitable for decorating articles with complex images such as camouflage patterns.

13 Claims, No Drawings